

USER GUIDE

OrnaMatte

Gold Without Glitter!



Anti Finger-Print



*3H Scratch
Resistant*



*Unlimited design
combination*

OrnaMatte

Gold Without Glitter!

Cutting Equipment:-

The ideal cutting equipment shall be a Panel Saw with a primary Cutting blade & a secondary scoring blade. The Cutting motor shall drive the Primary cutting Saw between 5500 RPM – 7000 RPM

Primary Cutting Blade Specification:- Shall be with 72 Teeth with PCD / TCT Tip.

The Feed Rate :- A Steady feed rate is essential for the perfect cut without chipping of unevenness on the edges. The feed rate shall be 18 ft per minute.

Panel Saw Preparedness before cutting:-

- The Primary cutting blade and the scoring blade have to be in perfect alignment to give a 90 degree cut edge.
- The Blade sharpness needs to be checked
- The Cutting Table cleaned out of all dust / cutting residue to avoid accidental scratches to the Panel

Critical Points to be noted

- Do not Peel Off the BOPP protective film from the board till your fabrication process is not over.
- Once the BOPP film is removed please wipe clean the surface of the board with any cleaning agent like Colin.

Best Cutting Process

- Place the OrnaMatte Board with the BOPP film on the cutting tray.
- OrnaMatte Board Matt surface side should be facing towards Scoring Saw.
- Align the board edge to the horizontal guide for a perfect straight edge.
- Align Primary & Scoring blades.
- Set Blade Speed to 7000 RPM (Min. 5500 RPM)
- Push the board @ constant speed of 18 ft per minute.
- Ensure that the dust collector is turned on the effectively clean the work space.
- Use Protective work Gloves & Glasses while cutting the board.

Technical Specifications

- Exterior Grade Core – Exterior Grade Core Panel used high water resistance making it ideal for application in moisture prone areas & also used for all furniture application.
- Highly Scratch Resistant
- Gloss Level – Transparent UV Lacquer render less than 4 degree Gloss Level that does not lose its sheen with the passage of time. Increased sharpness & depth of décor.
- Environment Friendly - Environment Friendly Paneling Solution with 0.05mg/L of Formaldehyde Emission, Zero VOC & has no Benzene or lead content
- Resistant to Acids & Alkalies – Resistant to most Acids, Alkalies & Stains
- Surface Hardness – Minimum 3H
- Hard Wood – Hard Wood used for Mother Boards.

Best Application Concepts

- Cupboard Shutters – Ideal for Cupboard Shutter that enriched the Interiors
- Kitchen Shutters – Ideal for Kitchen Shutters with super matte finish that's easy to maintain, is Water Resistant, Flame Resistant & Scratch Resistant
- Partition Panels – Create Relief Sections in an otherwise Mundane Partition Section, It can be also used for Partition Panels for Double & Single skin Partition Panels.
- Furniture Embellishments – Can be used to Clad Drawer facia & Furniture Vertical Section. It's best used as Embellishments.
- Wall Paneling – Can Lend depth to with graceful Interiors

Note – Action TESA OrnaMatte Boards are best suited for any Vertical Application.

Edge Finishing the Panels

- Action TESA Supplied PVC Matte finished Edge Band Tape which is perfect match with boards. The Edge Band Tapes can be fixed with a thru-feed machine.

MAINTENANCE & CARE

OrnaMatte panels are a beautiful experience to behold, this is truly above any other decorative high matt material in the market. To ensure a product that lasts long and maintains its look, following the Maintenance & Care guidelines



1. **Normal Cleaning:** Clean the surface of OrnaMatte with few drops of warm water and wipe the same with a soft cloth. If required, use a few drops of mild detergent or glass cleaner. Finish the cleaning with wiping dry with a soft cloth (micro fiber cloth).



2. **Stubborn Stains** – They should be removed using coline glass cleaner. Please test the cleaning product in a small area before applying in full.

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BALANCED
CONSTRUCTION



DIMENSIONALLY
STABLE



ULTRA SMOOTH
SURFACE



ZERO BUBBLE
FINISH



ENVIRONMENT
FRIENDLY



BORER
RESISTANCE



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